

# SYNTHESIS

2023 CABERNET SAUVIGNON  
*Napa Valley*



# 96

“Blackberries, blueberries, graphite, light spices and tar on the nose. Medium-bodied with fine tannins and a polished and refined finish. Complex at the end, with an aftertaste of nuts, cedar and black currants. Chewy and crunchy. Drink or hold.”

**JAMES SUCKLING**  
FEBRUARY 2025

FAMILY OWNED SINCE 1990 | [SYNTHESISWINERY.COM](https://www.synthesiswinery.com)

**COURTNEY M. BENHAM** FAMILY OF WINES